

FOR SALE BY

Woodcraft Supply Co.
Sole Importers

39 Wash. St. Boston 14, Mass.

MADE BY MARPLES OF SHEFFIELD

This catalog illustrates some of the most popular Sheffield Steel "Shamrock Brand" Tools.

For a century and a quarter the "Shamrock" Trade Mark has found favour wherever Woodworking Tools are used—in Joiners' Shops, on Cabinetmakers' Benches, in Home Users Tool Kits and in Technical Colleges. It is our claim that we judge our manufactures with the objective regard of those who use them to earn a living. That is why craftsmen have confidence in "Shamrock Brand."

MARPLES "Shamrock Brand" Tools are manufactured throughout in Sheffield—a name synonymous with high quality Tool Steel. So long as Sheffield maintains its marked superiority in this field, Marples Tools will remain the best your money can buy.

WILLIAM MARPLES & SONS LTD HIBERNIA WORKS, SHEFFIELD 1, ENGLAND

BUTT CHISELS



No. 875(6). Set of six. Ash handles with non-split leather tips. Widths $\frac{1}{4}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, $\frac{3}{4}$, 1". Lengths $7\frac{3}{4}$ " to $8\frac{1}{2}$ inches.

No. 875. $1\frac{1}{4}$ Chisel as above

No. 875. $1\frac{1}{2}$ Chisel as above





No. 2031 (6). Set of six, "Splitproof" unbreakable plastic handles. Widths $\frac{1}{4}$ ", $\frac{3}{8}$ ", $\frac{1}{2}$ ", $\frac{5}{8}$ ", $\frac{3}{4}$ ", 1". Lengths about 8 ins.



No. 370(WL5T)

No. 2031(6)

No. 370(WL5T). Set of five long chisels, ash handles with leather tips. In a snap-button black plastic wallet, with transparent plastic windows. Widths $\frac{1}{4}''$, $\frac{3}{8}''$, $\frac{1}{2}''$, $\frac{3}{4}''$, 1''. Lengths $9\frac{1}{2}''$ to $11\frac{1}{4}''$.

The old craftsman says:

"If you do not work with keen edges and must strike hard with the mallet, the plastic handle is made for you.

But a wood handle has the balance and feel that so many consider to be important for producing the finest results.

If you are in the sharp tool fraternity, you will find that Marples Sheffield steel has superior qualities to take and hold an edge."

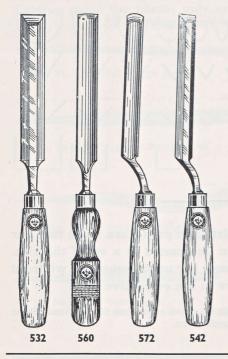
EXTRA HEAVY CHISELS

No. 603(4). Set of four chisels with large oval plastic handles. For deep mortising and prying in hard stringy stock. Blades are extra heavy, $\frac{3}{8}$ " thick at the shoulders. Widths $\frac{1}{4}$ ", $\frac{1}{2}$ ", $\frac{3}{4}$ ", 1". Lengths $9\frac{1}{2}$ " to $11\frac{1}{4}$ "

All gouges and chisels are hand forged. This method does not disrupt the molecules of the steel as does production drop forging. The blade is so scientifically heat treated that the entire length of the tool can be honed to a keen edge with uniformity



No. 603(4)



PARING GOUGES

No. 560. Straight paring gouge, long and thin. Widths $\frac{1}{4}''$, $\frac{3}{8}''$, $\frac{1}{2}''$, $\frac{5}{8}''$, $\frac{3}{4}''$, $\frac{7}{8}$, 1'', $1\frac{1}{8}''$, $1\frac{1}{4}''$. Length 14-17 inches.

No. 572. Cranked paring gouge. Widths $\frac{1}{4}''$, $\frac{3}{8}''$, $\frac{1}{2}''$, $\frac{5}{8}''$, $\frac{3}{4}''$, 1'', $1\frac{1}{8}''$, $1\frac{1}{4}''$ Length 14-17 inches.

PARING CHISELS

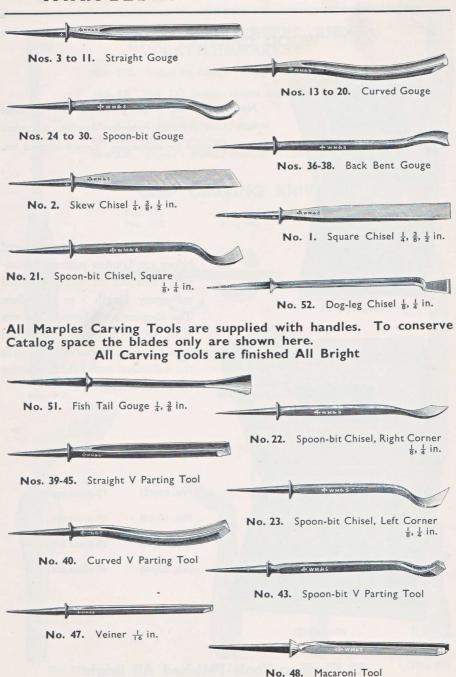
No. 532. Bevel edge straight paring chisel, ash handle. Widths $\frac{1}{4}$ ", $\frac{1}{2}$ ", $\frac{3}{4}$ ", I". Length 14-17 inches.

No. 542. Bevel edge cranked paring chisel, ash handle. Widths $\frac{1}{6}''$, $\frac{1}{4}''$, $\frac{3}{6}''$, $\frac{1}{2}''$. Length 14-17 inches.

			CAF	RVING TOOLS
Straight Gouges	Curved Gouges	Spoon- bit Gouges	Back- bent Gouges	
Nos.	Nos.	Nos.	Nos.	$\frac{1}{8} \frac{3}{16} \frac{1}{4} \frac{5}{16} \frac{3}{8} \frac{1}{2}$
3		24		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
4	13	25		
5	14	26		
6		27	36	
7	16	28		
8		29	38	
9	18	30		
10	19			
111	20			
No. 39.	Straight \	/ Parting	Tools	
No. 40.	Curved \	/ Parting	Tools	
No. 43.	Spoon-Bit	V Parting	Tools	
No. 45.	Straight '	V Parting	Tools	
No. 48.	Macaroni	Tools		

The assortments of tools in the sets listed on page 6 are those that our experience has shown most likely to be wanted in a set of the size. The details are too lengthy to print here, but upon request we will send list showing what types and sizes are in the respective sets.

The larger sets listed on page 6 include some tools the above actual sizes do not show. Some of the sizes shown above are not in any of the standard sets.



WOOD CARVING SETS



No. 152(6)

No. 152(6). Set of six shouldered carving tools with hand polished mahogany handles. Complete with slip-stone for sharpening. Length about 8 ins.



No. 60(12)

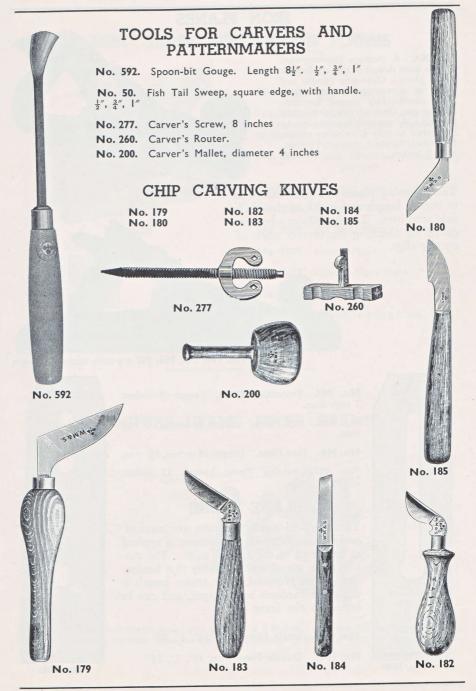
The four sets of carving tools listed below are London pattern, beautifully handled in hand polished mahogany, length 9 to 10 inches. The 12-piece set is boxed. The sets of 24, 36 and 60 pieces are supplied in a green lined canvas roll, with the individual tools held in position by a sewed tape.

140. 00(12)	12-piece sec
No. 60(24)	24-piece set
No. 60(36)	36-piece set

60-piece set

No. 60(60)

All Carving Tools Finished All Bright



IRON PLANES

No. X4

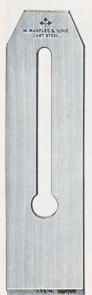
No. X4. A modern improvement on the basic design of the old English panel plane. Over-size handle and knob to accommodate the largest hand, comfortably shaped for continuous use. Does not chatter because bed has a $\frac{9}{16}$ support for the iron, as compared to only $\frac{1}{3}$ in other makes. Beautifully finished. Length 9 inches, iron 2 inches.



The following planes are alike except as to overall length and width of the Sheffield steel iron. Top irons have a built-in gauge for checking the correct angle of cutting edge.



Nos. M4, M5, M6, M7 are alike except in length



No. 1040

No. M4. Smoothing Plane. Length 9 inches 2 inch iron.

No. M5. Jack Plane. Length 14 inches, 2 inch iron.

No. M6. Fore Plane. Length 18 inches, $2\frac{3}{8}$ iron.

No. M7. Jointing Plane. Length 22 inches, $2\frac{3}{8}''$ iron.

PLANE IRONS

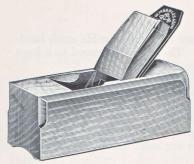
The Sheffield steel top irons are meticulously made, so all of the pressure is applied at the point of the cutting edge. The cutting irons are of such a quality that lamination is not required, their entire length is the same hardness and temper, and can be honed to the finest edge.

No. 1040. Single Plane Iron, $1\frac{3}{4}$, 2", $2\frac{3}{8}$ "

No. 1041. Double Plane Iron, $1\frac{3}{4}$, 2, $2\frac{3}{8}$



BEST GRADE BEECHWOOD PLANES



No. 2855



No. 2967

No. 2855. Mast Plane, $1\frac{3}{4}$ or $2\frac{1}{4}$

No. 2967. Matched set of two table leaf rule joint planes, to cut mouldings as shown.

No. 2944. Match Grooving Planes per pair

No. 2840. Toothing Plane

No. 2830. Compass Plane

No. 2938. Air-Tight Plane

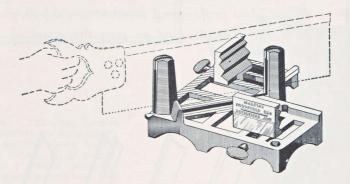
No. 3020. Ovaloe Plane

No. 3023. Grecian Ogee Plane

No. 3040. Scotia Plane

No. 2986. 22-inch Shuteing Plane

PICTURE FRAME MITRE CRAMP



No. 6806. Cast Iron throughout, size about 6 \times 9 inches. For mouldings up to $3\frac{1}{2}$ wide. Has reversible jaws for both straight and dished frames. Complete with 14 inch Back Saw.

PROFESSIONAL TURNING TOOLS



These turning tools are made of crucible steel, hardened to a close tolerance. They can be ground to a keen and long-lasting edge.

The handles are of English beechwood, noted for its fine grain and hardness. They are beautifully finished. Shaped to fit the hand, they have a large swell near the tang for strength, and a lesser swell at the heel for grip and control. All ferrules are solid brass.

The overall length varies with the individual tools, the larger and heavier ones are 17 inches, and the average nearly 16 inches.

No. 980. Skew. $\frac{1}{4}$, $\frac{1}{2}$, $\frac{1}{7}$, $\frac{1}{2}$

No. 990. Gouge. $\frac{1}{4}$ ", $\frac{1}{2}$ ", $\frac{1}{4}$ ", $\frac{1}{4}$ ", $\frac{1}{2}$ "

No. 981. Square Nose. $\frac{1}{4}''$, $\frac{1}{2}''$, 1'', $1\frac{1}{2}''$

No. 986. Round Nose. $\frac{1}{2}$, 1", $1\frac{1}{2}$ "

No. 996. V-Shape. 1/2"

No. 987. Diamond Point. $\frac{3}{8}$, $\frac{1}{2}$, $\frac{1}{4}$, $\frac{1}{4}$

No. 1000. Parting Tool

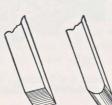
Most professional woodturners say they have never used or seen the equal of these

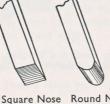
No. 980



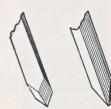
Skew

Gouge









Round Nose V-Shape

Diamond Parting

WOODTURNING TOOLS

No. 1002. Nicely finished 8" handles of selected beechwood, with $\frac{3}{4}$ " brass ferrules. $\frac{1}{2}$ ", $\frac{5}{8}$ ", 1" gouges, $\frac{1}{2}$ ", 1" skews, $\frac{1}{2}$ " diamond point, $\frac{1}{2}$ " round point, parting tool. Length about $16\frac{1}{2}$ inches. Set of eight.

What you get in the Marples

Genuine Sheffield steel blades, unequalled to take and hold an edge.

Perfectly shaped handles, and swells at both the tang end and the grip end.

Ferrules solid brass, not plated.

No. 1001. The steel, handles and ferrules are the same quality as in the set listed above. Length about 14 inches. $\frac{1}{4}''$, $\frac{1}{2}''$ gouges, $\frac{1}{2}''$ skew, $\frac{1}{2}''$ round point, $\frac{1}{2}''$ diamond point, parting tool. Set of six.



No. 1002



No. 1001

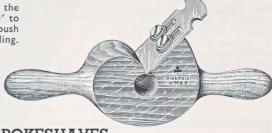
WOOD THREADING KITS



No. 7734. These kits consist of a screwbox that cuts male thread, and a tap that cuts female thread. Easy to use with perfect results. The key to many new and interesting projects, such as clamps and presses, furniture joints, croquet sets, push broom handles and various other applications. $\frac{1}{2}$, $\frac{\pi}{8}$, $\frac{\pi}{3}$, $\frac{\pi}{4}$, $\frac{\pi}{4}$, $\frac{\pi}{4}$.



No. 3363. Rounder. For reducing the diameter of rods and handles, this $\frac{7}{8}''$ to $\frac{3}{4}''$ size is used for cutting back push broom handles prior to re-threading.



SPOKESHAVES



No. 2361. Beechwood plated Spokeshave. 2", 3".



No. 2370. Boxwood Spokeshave. Probably the "Chips" of the Mayflower had a similar one in his kit. For shaving and shaping purposes it is an incomparable performer, whether working with or across the grain. (Not Plated). $I_{\frac{1}{2}}^{I}$, 2", 3", 4".



No. 2375. Patternmaker's Boxwood shave, round back and front. Measurements indicated are length overall and width of cut in inches. $4x1, 5x1, 6x1\frac{1}{4}, 7x1\frac{1}{2}, 8x2$.



No. 1206. Inshave. Used for hollowing and scooping out, such as chair seats.

No. 2400. Bow Saw. A delight to the craftsman who likes to work with fine hand tools. Does the same kind of work as a band saw and is much more easily portable. Carefully made of beechwood with a cabinet-maker's finish. String tension. 12-inch blade.

No. 2421. Saw Pad. Handle is of nicely polished beechwood, good size and comfortable. Can be used without kinking blade as it adjusts back through the handle and securely locks with a rugged fitting and screws. Supplied complete with six assorted blades. Will also accommodate a hack saw blade.

CENTER PUNCHES

No. 5210. Center Punch, square head, knurled grip. Properly heat treated and turned to size. $\frac{1}{8}$ ", $\frac{5}{32}$ ", $\frac{3}{16}$ ", $\frac{1}{4}$ ". Set of four.



NAIL SETS

No. 1910. Nail Punches, square head pattern. The tips are carefully machined. If you have been troubled by nail sets that "mushroom" you will appreciate these. In a tin box with tight cover. Set of four.



HAND SAWS



No. 2521



No. 2520

These saws are cast steel. They require less filing and run true. Beech wood handles, nicely finished. The measurements indicate length in inches \times points per inch.

No. 2521. Skew Back Hand Saw. 20x7, 20x10, 20x12.

No. 2520. Straight Back Hand Saw. 20x10, 20x12, 24x7, 24x8, 26x6½.

BACK SAWS

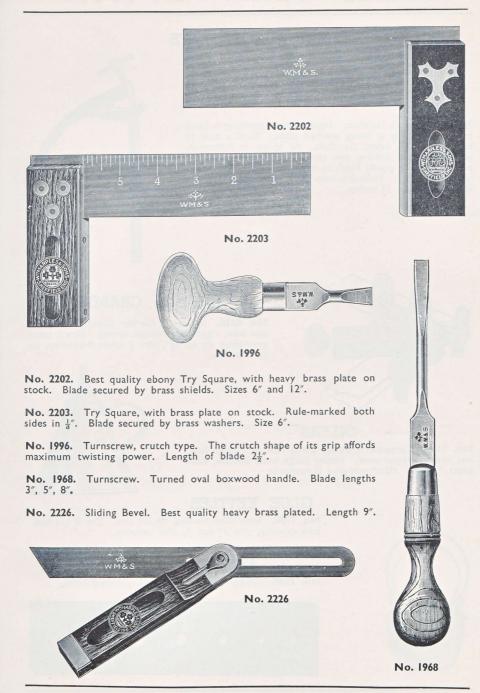


No. 2527. 12-inch Back Saw, bound with heavy gauge brass.



No. 2640(3). The Sheffield steel thin gauge blade does not buckle because of its stiffened edge. Set of three in blade lengths of 4, 6, 8 ins.

No. 2640(8D). 8-inch Dovetail Saw.



BENCH HOLDFASTS

No. 278. Bench Holdfast. Holds almost anything in fixed position while it is being worked upon. Bore a hole in bench top and insert its shaft. As screw is tightened, pressure of the holding arm throws the shaft off of perpendicular so it rigidly binds in the hole. Easily removable when not in use. Malleable iron frame, steel screw. Overall length about 14 inches.



CORNER CRAMPS

No. 6810. Improved Corner Cramp. Made of cast iron, rigid and will not spring. Size 2 takes mouldings up to $2\frac{1}{2}$ ", size 3 takes mouldings up to 4 inches.

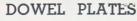


No. 7162. Carpenter's Bench Oiler, low with large base, not readily tipped over. Heavy gauge brass bottom, solid brass fittings. Hand soldered throughout.



GLUE KETTLES

No. 7178. Iron Glue Kettles, tinned pan. Size 0 has one pint capacity, size 3° has 9/16 pint capacity.



No. 1649. Dowel Plate. Cast steel, rimered holes.





Price List



Effective May 1, 1958.

MARPLES SHEFFIELD STEEL TOOLS



Exclusive U.S. Agents

Woodcraft Supply Co.

39 WASHINGTON ST. BOSTON 14, MASS.

When ordering by mail please read this.

MINIMUM ORDER

The minimum mail order we can fill is \$2.00.

CHARGE ACCOUNTS

We can ship on open account to established and financially rated business concerns, or to cities or towns upon requisition or written order of an authorized official. All others please remit with order.

NO C. O. D.'s

We do not ship C. O. D. because extra charges to the buyer and extra detail for us adds an average of \$1.00 unnecessary cost per order.

INCLUDE ALLOWANCE FOR MAILING IN YOUR REMITTANCE.

Below is a list of mailing charges, with delivery guaranteed. Because of lack of space it is necessarily incomplete, but it may indicate the approximate mailing charge. In case of doubt allow a full amount, any overpayment of 10 cents or more will be refunded.

		Up to 150 miles	150 to 300 miles	300 to 600 miles	600 to 1000 miles	1000 to 1400 miles	1400 to 1800 miles	Over 1800 miles
1	pound	.38	.38	.39	.41	.43	.45	.47
2	pounds	.42	.44	.45	.51	.55	.61	.66
3	pounds	.46	.49	.53	.60	.67	.76	.84
_	pounds	.50	.54	.60	.69	.79	.91	1.02
5	pounds	.54	.59	.67	.78	.91	1.06	1.20
6	pounds	.58	.64	.74	.88	1.03	1.20	1.38
8	pounds	.62	.69	.81	.97	1.15	1.37	1.56
10	pounds	.74	.85	1.02	1.25	1.51	1.82	2.10
12	pounds	.82	.95	1.15	1.43	1.75	2.13	2.46
14	pounds	.90	1.05	1.29	1.62	1.99	2.43	2.82
16	pounds	.98	1.16	1.43	1.80	2.23	2.73	3.18
17	pounds	1.02	1.21	1.50	1.89	2.35	2.89	3.36
18	pounds	1.06	1.26	1.57	1.99	2.47	3.04	3.54
20	pounds	1.14	1.35	1.70	2.17	2.61	3.34	3.90

Table The Control of	Mailing Veight Pounds	Price each	19月日本語:	Mailing Weight Pounds	Price each
Catalog Page 2			Catalog Pages 4-5	(Cont.)	
875 (6)	3	7.90	36 Back Bent, G'ge		
875 1 1/4"	1	1.90	1/2 or 3/4"	1/2	2.50
875 1 1/2"	1	2.25	39 V Parting Tool		land frame
2031 (6)	3	11.35	1-16, 1/8 or 1/4"	1/2	2.85
370 (WLST)	2	8.00	40 V Parting Tool 1-16, 1/8, 1/4 or 38"	1/2	3.00
Catalog Page 3	Af egal	molately.	47 Veiner	101 2 34	5.00
603 (4)	3	7.70	1-32 or 1-16"	1/2	3.25
560 ½, ¾ or ½ 58	1	2.00 2.25	48 Macaroni		
78 3/4	1	2.40	1/4	1/2	3.25
7/8	î	2.55	51 Fish Tail Gouge		0 ==
1"	ī	2.75	1/2, 5/8 or 3/4"	1/2	2.75
1 1/8	1	3.30	1"		3.00
1 1/4	1	3.75	52 Dog Leg //2 or 34"	1/2	2.75
572 ½, 3% or ½	1	2.50	· 1000 点面		
5/8	1	2.70 2.90	Catalog Page 6		
3/4 1"	1	3.30	152(6)	2	9.90
1 1/8	1	3.80	60(12)	4	24.90
1 1/4	î	4.35	60(24)	6	47.50
532 1/4 or 1/2	ī	1.70	60(36)	8	76.75
3/4	1	1.85	60(60)	11	122.85
1"	1	2.25	Catalog Page 7		
542 ¹ / ₄ , ³ / ₈ or ¹ / ₂	1	2.25	592 1/2	1	2.75
1/8 or 3/4	1	2.60	3/4	ī	3.25
1"	1	3.00	1"	1	4.15
11/2"	1	3.90	50 ½, or ¾	1/2	2.75
Catalog Pages 4-5			1"	1/2	3.00
1 Square Chisel	17	1 00	277	1	3.65
1/2, 3/4 or 1"	1/2	1.80	260	1 2	1.45 1.30
2 Skew /2, 3/4 or 1"	1/2	1.80	200 179, 183 or 185	1/2	.90
6 Straight Gouge	12	1.00	180, 182 or 184	1/2	.80
1/2, 3/4 or 1"	1/2	2.20	400.00		
13 Curved Gouge			Catalog Page 8		超 计 5
1/2 or 5/8	1/2	2.50	X4	6	7.95
21 Spoon Bit Chisel			M4	5	6.65
1/4, 1/2 or 3/4"	1/2	2.25	M5	6	8.55 10.50
22 Spoon Bit Chisel	1/	9.95	M6	9	12.35
% Did Chical	1/2	2.25	M7 1040 1 34	10	1.10
23 Spoon Bit Chisel	1/2	2.25	2"	al image	1.10
26 Spoon Bit Gouge	-	Olmonia.	2 3/8	1 1	1.25
5/8	1/2	2.75	1041 1 34	1	1.50
30 Spoon Bit Gouge			2"	1	1.50
1/4	1/2	2.75	2 3/8	1	1.75

Woodcraft Supply Co.

39 WASHINGTON ST. BOSTON 14, MASS.

Pounds each Pounds each Catalog Page 9 Catalog Page 13 Catalog Page 13 No. 2855 is stocked, the other planes listed below can be had on special order only 2421		Mailing Weight	Price	union migro	Mailing Weight	Price
No. 2855 is stocked, the other planes listed below can be had on special order only 2855 1 ¾ or 2 ¼" 3 13.25 2944 to 1" 3 10.95 2840 3 5.85 2840 3 5.85 2830 3 7.40 2938 3 9.70 2938 3 9.70 3020 to ½" 3 5.50 3023 to ¾" 3 7.40 3040 to ½" 3 5.45 2986 3 11.00 6806 In stock 17 19.85 Catalog Page 15 Catalog Page 16 2400 2 4.65 2421 1 1 1.90 1.10 1.10 1.10 1.10 2521 Any 20" 2 6.50 2520 Either 20" 2 5.65 Either 24" 2 5.95 26466½ 2 6.25 2527 2 5.90 2640(3) 1 2.85 3023 to ¾" 3 7.40 2640(8D) 1 1.15 Catalog Page 15 Catalog Page 15 Catalog Page 15 Catalog Page 15 2202 6" 1 2.80 12" 2 5.00 2203 1 1.40 980 ¾ or ½ 1.25		Pounds	each		Pounds	each
No. 2855 is stocked, the other planes listed below can be had on special order only 2855 1 ¾ or 2 ¼" 3 13.25 2944 to 1" 3 10.75 2840 3 5.85 2840 3 7.40 2938 3 7.40 2938 3 9.70 2938 3 9.70 3020 to ½" 3 5.50 3023 to ¾" 3 7.40 2640(8D) 1 1.15 285 2866 In stock 17 19.85 280 20 1 1.40 2640(8D) 1 1.15 2202 6" 1 2.80 203 1 1.40 980 ¼ or ½ 1 1.65 1996 ½ 1.25	Catalog Page 9			Catalog Page 13		
listed below can be had on special order only 2855 1 ¾ or 2 ¼" 3 13.25 2944 to 1" 3 10.95 2840 3 5.85 2830 3 7.40 2938 3 9.70 3020 to ½" 3 5.50 3023 to ¾" 3 7.40 2966 3 11.00 3040 to ½" 3 5.45 2986 3 11.00 6806 In stock 17 19.85 Catalog Page 15 2202 6" 1 2.80 2203 1 1.40 280		d,		2400	2	4.65
had on special order only 2855 1 ¾ or 2 ¼ 3 13.25 2967 ¾ pair 3 10.95 2840 3 5.85 2830 3 7.40 2938 3 9.70 3020 to ½ 3 5.50 3023 to ¾ 3 7.40 2986 3 11.00 6806 In stock 17 19.85 Catalog Page 14 2521 Any 20" 2 6.50 2520 Either 20" 2 5.65 Either 24" 2 5.95 26x6½ 2 6.25 2938 3 9.70 26x6½ 2 5.90 26x6½ 2 5.90 26x6½ 2 5.90 26x6½ 3 6.25 2938 3 11.00 Catalog Page 15 2020 6" 1 2.80 203 1 1.40 208						
order only 2855 1 ¾ or 2 ¼" 3 13.25 2967 ¾" pair 3 10.95 2944 to 1" 3 10.75 2840 3 5.85 2830 3 7.40 2938 3 9.70 3020 to ½" 3 5.50 3023 to ¾" 3 7.40 2640(8D) 1 1.15 28606 In stock 17 19.85 Catalog Page 14 Catalog Page 14 2521 Any 20" 2 6.50 Either 20" 2 5.65 Either 24" 2 5.95 26x6½ 2 6.25 26x6½ 2 5.90 26x6½ 2 5.90 26x6½ 2 5.90 26x6½ 3 1.00 Catalog Page 15 Catalog Page 15 Catalog Page 15 2202 6" 1 2.80 2203 1 1.40 980 ¼ or ½ 1 1.65 1996 ½ 1.25		e				
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